

Special Process: Heat Treat System Assessment			
Facility Name:		Key Fasteners Corp.	
Address:		525 Key Way, Berne IN 46711	
Phone Number:	260-589-2626	<b>Type(s) of Thermal Processing at this Facility:</b>	
Fax Number:	260-589-8776	<b>Process Table A - Ferrous</b>	
Number of Heat Treat Employees at this Facility:		Carburizing	
Internal (Captive) Heat Treater (Y/N):		Carbonitriding	
Commercial Heat Treater (Y/N):		Carbon Restoration	
Date of Assessment:		Neutral Hardening (Quench and Temper)	X
Date of Previous Assessment:		Austempering / Martempering	
		Tempering	
		Precipitation Hardening / Aging	
		<b>Process Table B - Ferrous</b>	
		Nitriding (Gas)	
		Ferritic-Nitrocarburizing (Gas or Salt)	
		<b>Process Table C - Aluminum</b>	
		Aluminum Heat Treatment	
		<b>Process Table D - Ferrous</b>	
		Induction Heat Treating	
		<b>Process Table E</b>	
		Annealing	
		Normalizing	
		Stress-Relieving	
		<b>Process Table F</b>	
		Low Pressure Carburizing	
		<b>Process Table G</b>	
		Sinter Hardening	
		<b>Process Table G</b>	
		Ion Nitriding	

Current Quality Certification(s):	ISO9001-2015 & ISO14001-2015
Date of Re-assessment (if necessary):	

Personnel Contacted:			
Name:	Title:	Phone:	Email:
Jackson Bates	Quality Supervisor	260-589-2626	jacksonbates@keyfasteners.com
Charles Ji	Engineering Manager	260-589-2626	charlesji@keyfasteners.com
Brian Chrisman	Heat Treat Engineer	260-589-2626	brianchrisman@keyfasteners.com

Auditors/Assessors:			
Name:	Company:	Phone:	Email:
Joe Elston	Key Fasteners Corp.	260-589-2626	joeelston@keyfasteners.com

<b>Number of "Not Satisfactory" Findings:</b>	
	0

<b>Number of "Needs Immediate Action" Findings:</b>	
	0

<b>Number of "Fail" Findings in the Job Audit(s):</b>	
	0